

MPPP

Micro Surfacing

Kevin Kennedy
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Micro Surfacing

- Description: mixture of a polymer modified asphalt emulsion, aggregate filler, mineral filler, water, additives.
- Purpose: retard oxidation and improve skid resistance. Multiple course can correct rutting, minor surface profile irregularities, light to moderate raveling.

Micro Surfacing in MDOT CPM Program

- 434 lanes miles in 2004
- 423 lane miles in 2005
- 2006?

Micro Surfacing

- MDOT criteria for micro surfacing
- Micro Surfacing in the MDOT CPM program
- Requirements of a successful CPM (micro surface) program

MDOT Criteria

Existing Pavement Condition:

- Uniform cross section and good base
- Slight cracking, rutting, minor surface irregularities, flushed or polished surface, and/or minor raveling
- Surface Prep – Overband Crack Fill, sometimes bump removal
- Flex, $RSL \geq 5$, $DI < 30$, $RQI < 54$, $Rut < 1"$

MDOT Criteria

Performance Limitations

- Brittle nature- does not seal cracks and does not resist reflective cracking on composite pavements
- Warm to moderate temperatures required for curing, therefore sensitive to late season night time work

Pavement Condition Parameters

- Rutting
- Raveling
- Debonding
- Bleeding/Flushing



Pavement Condition Parameters



Raveling



Rutting



Flushing

RUT



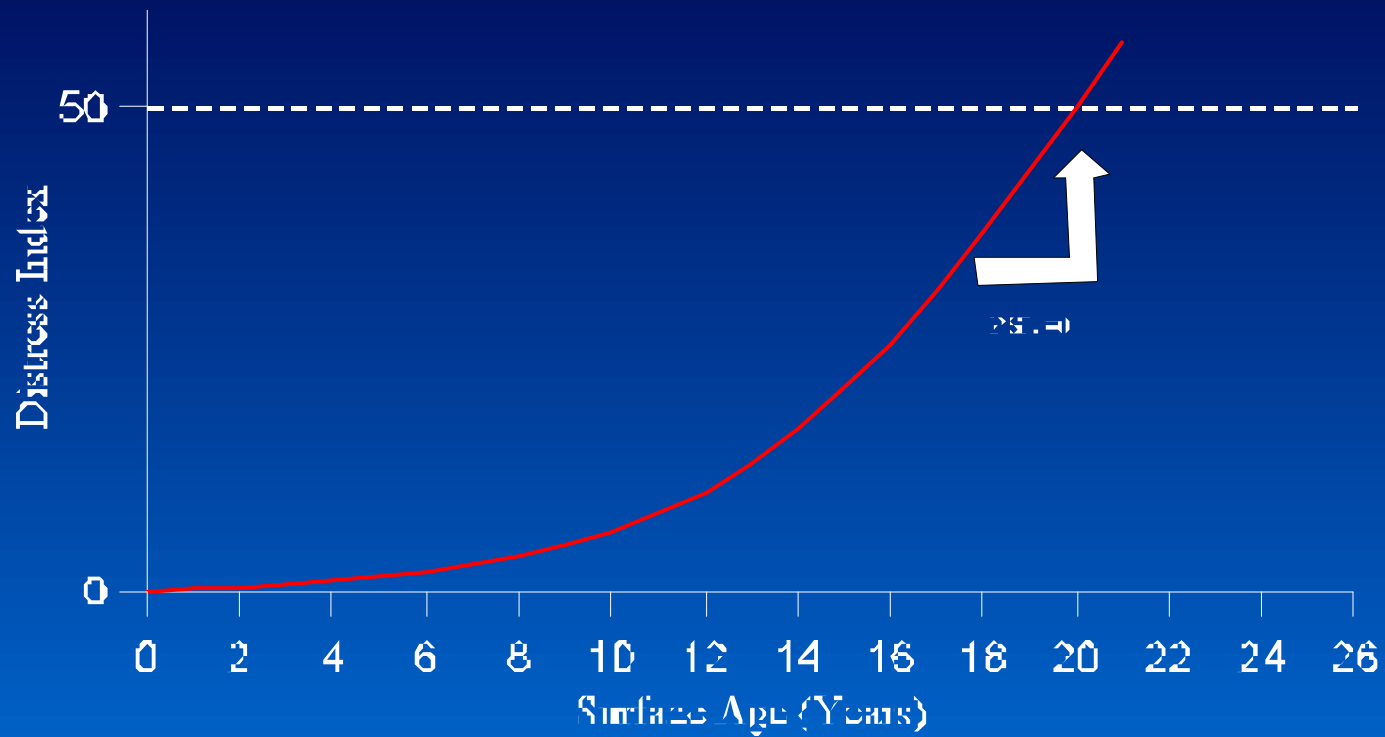
Pavement Management Data

- Distress Index- An index that quantifies the level of distress that exists on a pavement section. Scale starts at 0 and increases as pavement condition worsens (frequency and severity of distress increases).
- Assigned to recorded distresses based on distress type, extent and severity.
- $DI < 30$

Pavement Management Data

- Remaining Service Life, RSL- the estimated number of years until a pavement section reaches the threshold distress index ($DI=50$). Function of distress and the rate of deterioration. RSL of 0 means the most cost effective treatment is Reconstruct or Rehabilitate.
- $RSL \geq 5$

Pavement Performance Curve



Pavement Management Data

- Ride Quality Index- An index developed by Michigan that quantifies the user's perception of pavement ride quality
 - < 30 Excellent
 - 31 to 53 Good
 - 54-69 Fair
 - >70 Poor
 - $RQI < 54$

Micro Surfacing Plan Development

Log project should include

- Location Map
- Description of Work
- Typical Cross Sections
- Special Provisions
- Pay items/Quantities for Overband, Micro, Maintaining Traffic, Pavement Markings

Micro Surface Warranty

Pre-Paving Meeting

- Discussion of QC Plan
- Review mix design
- Review equipment calibrations
- Inspect equipment condition

Micro Surface Warranty

CONSTRUCTION

- Thoroughly clean pavement.
- Remove existing plastic pavement markings.
- Micro Surface Warranty- minimum of two courses, restored cross section of driving lane within $\frac{1}{4}$ inch measured transversely.
- Finished surface free of excessive tears, rippling, scratch mark, irregularities.

Micro Surface Warranty

Weather Considerations

- Air and pavement temperature above 45 degrees, no forecasts below 32 degrees within 24 hours

Restored Cross Section??



Rut Filling



Protect Drainage Structures



Two Courses/Protect From Traffic



Micro Surfacing

Requirements of a Good Program

- Develop Guidelines based on pavement management data
- Must have proper project scoping including any necessary preliminary engineering (soils information, traffic information, etc.)
- Combine guidelines with field reviews, pavement history, engineering expertise.
- Proper Inspection/Administration

Successfully Completed Project



QUESTIONS????

Kevin Kennedy

Capital Preventive Maintenance Engineer

kennedyk@michigan.gov

517-322-6043